## Commercialization of JPL Virtual Reality Calibration and Redundant Manipulator Control Technologies

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#### KEY WORDS AND PHRASES

Robotics, virtual reality, calibration, redundant robot arm control.

#### ABSTRACT

Within NASA's recent thrust for industrial collaboration, J PI, has recent] y established two technology cooperation agreements in the robotics area: one on virtual reality calibration with Deneb Robotics, Inc., and the other on redundant manipulator control with Robotics Research Corporation (RRC). These technology transfer tasks will enable both Deneb and RRC to commercialize an upgraded version of their products that will greatly benefit both space and terrestrial telerobotic applications.

# COMMERCIALIZA'TION OF JPL VIRTUAL REALITY CALIBRATION TECHNOLOGY

J PI. recently developed a virtual reality calibration technique that enables reliable and accurate matching of a graphically simulated virtual environment in 3-D geometry and perspective with actual video camera views [I], [2], This technique enables high-fidelity preview/predictive? displays with calibrated graphic overlay on live video for telerobotic servicing applications. Its effectiveness was successfully demonstrated in a recent JPL/NASA-GSFC ORU (Orbital Replacement Unit) changeout remote servicing task,

The current J PI. VR calibration is a two-step procedure: camera calibration followed by object localization. Key new features of this JPL VR calibration technique include; 1) An operator-interactive method is adopted to obtain reliable correspondence data. 2) A robot arm itself is used as a calibration fixture for camera calibration, eliminating a cumbersome procedure of using external calibration fixtures. 3) The object

localization procedure is added after the camera calibration as a new approach to obtain graphic overlay of both the robot arm and the object(s) on live video and enable effective use of the computer-generated trajectory mode in addition to the teleoperation mode.

4) A projection-based linear least-squares algorithm is extended to handle multiple camera views for object localization.

5) Nonlinear least-squares algorithms combined with linear ones are employed for both camera calibration and object localization. Details of the algorithms and their software listings [3] were prepared as part of this JPL-Industry cooperative task,

An example of a calibrated graphic overlay after the virtual reality calibration for the J PL/NASA-GSFC remote servicing demonstration is shown in Fig. 1. The positioning alignment accuracy achieved in inserting a tool into the ORU hole using 4 camera views was 0.51 cm on the average with a 1.07 cm maximum error at 95% confidence level. After matching 3-D graphics models of a virtual environment with actual camera

views through the above virtual reality calibration technique, the operator can now perform a telerobotics servicing task with preview/predictive displays having calibrated graphics overlay on live video, Preview/predictive displays allow the operator to generate the simulated robot arm trajectory in preview and then to visually monitor and verify the actual remote robot arm motion with confidence, and thus providing effective visual prediction/verification to the operator and enhancing safety and reliability in remote servicing operations regardless of communication time delay. Fig. 2 shows a snapshot of a preview/predictive display during the performance of the JPL/GSFC demonstration task.

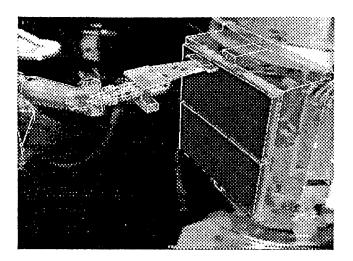


Figure 1: Overlay of calibrated 3-D graphic models (wireframes with semi-transparent surfaces) on live video for telerobotic satellite servicing

#### Approach

We have taken the following approach in our J PL-Industry cooperative Deneb Commercialization Task.

1) J 1'1, transfers the VR calibration software technology to Deneb. 2) Deneb, cooperative with J PL, inserts this software technology into its commercial product TELEGRIP as the video overlay/VR calibration option for marketing. 3) In return, NASA utilizes this enhancement of commercially supported product for NASA applications.

The virtual reality calibration option implemented on TELEGRIP will be an important element to build a state-of-the art VR interface in telerobotic applications with preview/predictive displays. Thus, the enhanced Deneb product can be effectively used in both space and terrestrial telerobotics applications, providing 1) immediate benefits to NASA for ground-controlled telerobotic servicing in space, 2) immediate benefits to the National DOE (Department of Energy) Labs working on the disposal and remediation of nuclear waste, and 3) foreseeable poetential applications in automotive manufacturing, medical telerobotic surgery, telerobotic construction, and maintenance robots.

#### Implementation on TELEGRIP

The J]'], virtual reality calibration option is currently being implemented on Deneb's TELEGRIP [4] which is an open architecture based upon Dynamic

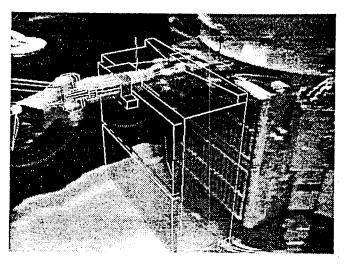


Figure 2: A snapshot of a preview/predictive display during the performance of the ORU extraction in the JPL/GSFC ORU changeout demonstration task.

Shared Objects (1) SO's). DSO's provide many benefits when compared with other strategies for incorporating user-defined modules with a centralized kernel including speed of development, access to all internal functions and data including the entire geometric database, flexibility in development, and minimizing platform dependence. A key important feature provided by this TELEGRIP open architecture is that it allows developers/users to add their own virtual reality calibration algorithms and video overlay methods, if necessary.

Both one-window and two-window graphics/video displays arc planned to be supported for VR calibration. Under the one-window calibration strategy, the TELLEGRIP graphics display is divided into two separate vertically arranged NTSC-sized viewports. One vicwport contains the live video image of the work environment, while the other displays the equivalent 3D graphical model. Upon completion of the camera calibration and object localization phases, the graphicsoverlaid video image will be available to display in one of the viewports or to diplay on a separate NTSC monitor. 'J'he two-window approach relies upon two external NJ'SC-sized GL or GLX windows with one window containing the live video image and the other the 31) graphic display. This enables users to relocate the windows in a manner desirable for their particular application. Upon completion of the camera calibration and object localization phases, graphics-overlaid video image is available to display in any window including the

TELEGRI 1 window or to display on a separate NTSC screen.

The TELEGRIP video overlay implementation is based upon an application programmers interface (API) layer which insulates the overlay developer from the specifics of video hardware, thus enabling support over a wide range of video products. Support is currently planned for the SGI VideoLab, Galileo, Indigo2, Indy, and Serius Videoboards encompassing the entire range of current SGI computing hardware from the Indy to the Onyx. Graphic models can be overlaid in wire-frame or in solid-shaded polygonal rendering, with varying levels of transparency to produce different visual effects.

# COMMERCIALIZATION OF JPL REDUNDANT MANIPULATOR CONTROL TECHNOLOGY

Theoretical and experimental investigations have demonstrated that dexterous manipulation tasks can be carried out only by redundant, force-controlled robotic manipulators that possess flexibility and versatility comparable to the human arm. For research in this area, the Robotics Laboratory at J 1'1, acquired in 1989 two redundant 7-DOF manipulators made by Robotics Research Corporation (RRC) of Ohio, the leading manufacturer of this type of manipulators since the mid 1980's.

At the time of purchase, neither the application domain nor the required redundant control laws for such advanced manipulators were fully developed. JPL research has contributed to both areas by identifying tasks in which redundancy is essential and by developing an underlying control methodology for such manipulators.

RRC has recently expanded and enhanced its product line by introducing a second-generation version of its manipulator that provides improved mechanical performance and employs a unique low-level control system. in which all servo electronics are mounted in the arm. It is now logical to begin integrating RRC's state-of-the-art servomechanism technology with J PL's advanced high-level control developments, and to prepare this, new robot technology for commercial applications.

Under funding from NASA, the first phase of such a commercialization activity began in FY'94, with transfer to RRC of an algorithm for redundant arm control developed at J 1'1,[5-9] and widely used in the robotics community. 'J'his algorithm, known as Configuration Control, combines the specification of a set of con-

straint tasks with the end-effector prescribed trajectory to provide a highly efficient and powerful redundant arm control strategy.

### Background

During the course of the past two years, RRC has developed a unique servo control architecture for its manipulator arms which greatly reduces the need for expensive external power and computing electronics and replaces the costly internal arm wiring harness with a '(fly-by-wire" data/power bus communication system. Miniature I)SI'-based servo control modules, containing all computing and power electronics, are colocated with the joint actuators in the manipulator arm joints. The parameters for the individual joint controllers arc downloaded by a master computer via a high-speed communication link. Since the remotelylocated master computer is free from the burden of servo power and computing electronics, high-level control functions can now be practically transferred to a general-purpose workstation or personal computer with significant cost savings. This new high-level RRC controller is designated the Next Generation Controller (RRC/NGC).

In the area of redundant arm control, J PL has developed a class of motion control algorithms for redundant manipulators called Configuration Control (CC), [5-9]. In this approach, the user can specify task-dependent constraints for the redundant manipulator which have the effect of utilizing the robot redundancy and allowing efficient end-effecter trajectory control. Since this approach was implemented originally on RRC manipulators and the resulting algorithms were extensively tested in several experiments, it is felt that this technology is mature enough to be transferred to industry and incorporated into RRC new product line (see Figure 3).

The RRC/NGC system under development will be highly compatible with the kind of centralized highlevel control embedded in the CC approach. The master computer used in the NGC system is a standard workstation, and it is well suited to run the CC algorithms, Furthermore the use of a workstation (or of a PC) as a master computer enables RRC to make use of enhanced graphic capabilities to provide the user with a sophisticated interface for motion planning and control.

#### Approach

in order to ensure that the technology transfer proceeds smoothly, the following steps have been planned:

1. Duplicate hardware and software environment of

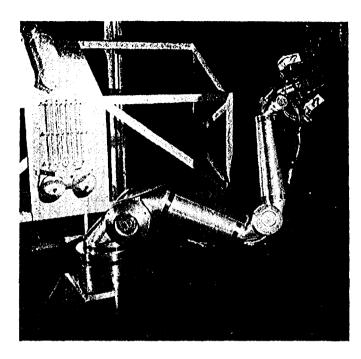


Figure 3: 7-DOF Robotics Research arm.

RRC/NGC at JPL and test it with the RRC manipulators in the J PL Robotics Laboratory.

- 2. Modify J} 'I, Configuration Control algorithms to make them compatible with the NGC environment, implement and test the algorithms on the master computer adopted in the NGC system and with the current RRC manipulators in the J PL Robotics Laboratory.
- 3. Integrate the tested algorithms with the new RRC manipulators using the Next Generation Controller.

#### **Technology Transfer Issues**

A technology transfer task of this type requires the same steps as to transform a laboratory prototype into a commercial product. Once the functionality of the prototype, the ,CC algorithms in this case, has been established and verified, then the development efforts must focus on issues such as compatibility with the rest of the system, price/performance trade-off, documentation, m aintenability, and so on.

The decision was made by RRC to implement as much as possible of their software in object-oriented format, and use an IBM compatible personal computer as the master controller. From the J] 'I, side, it was necessary to rc-engineer some existing software to eliminate the dependency of the code on data structures related to the rest of the J PL system, and to port the programs to an operating system compatible with the

IBM-PC that RRC has selected as its NGC platform, In the interest of compatibility with existing RRC software, as well as to minimize overall system cost, the real-time operating system selected is the Intel iRMX running under Windows, which can execute RRC's existing code as well as the new JPL Configuration Control software modules.

The technology transfer is currently proceeding smoothly and most of the necessary programs have alread y been converted to a stand-alone configuration. We will be ready to integrate this software with the I'C-based real-time system and test it with the RRC redundant manipulators in the JPL Robotics Laboratory later this year.

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